Soudronic Norma BWM 2202

bodymaker welder ● lacquering unit

Pre-owned medium-speed (max. 300 cpm) canbody welding machine for food cans 1/2 kg and 1 kg. The BWM is also called the Norma welder, gradually replacing the famous ABM welder. The welder has a static UNISOUD convertor and electronic control is renewed to Allen-Bradley in 2016 with PLC drives and HMI. With integrated ORC/T outside lacquering repair unit from Frei AG.

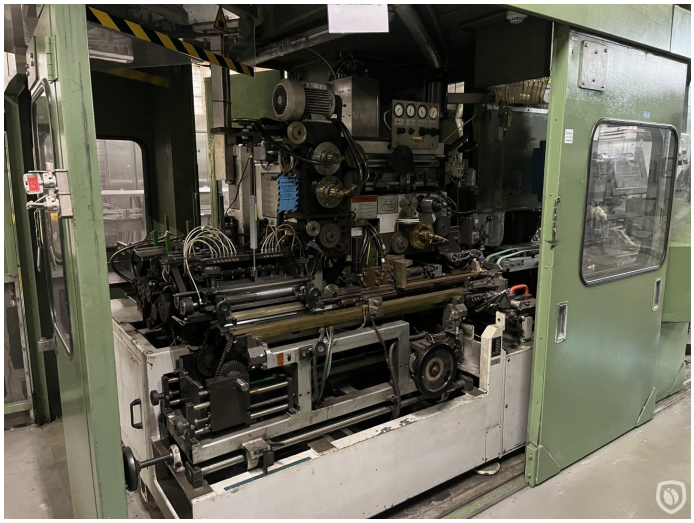
Technical specifications

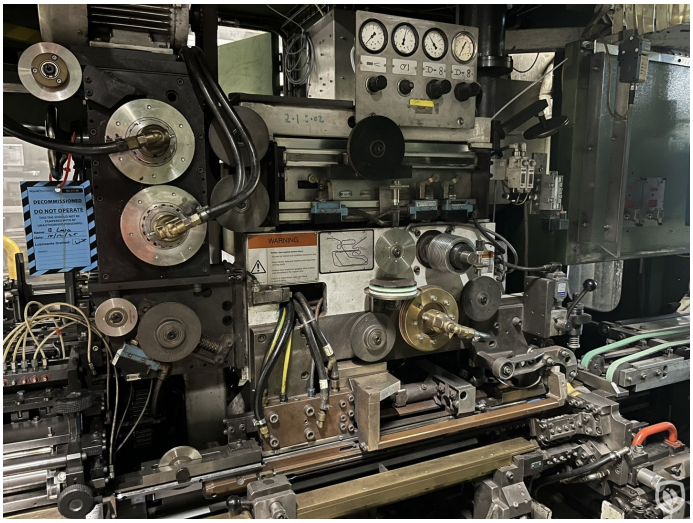
CazProductNumber CPN	6670
Name	Soudronic Norma BWM 2202
Tooling	127 mm
Year of Construction	1995
Can height min.	55 mm
Can height max.	320 mm
Can / Ends diameter minimum	52 mm
Can / Ends diameter maximum	165 mm
Can shape	round
Speed (up to)	40 meters per minute

Videos

There are no videos available for this product.

Photos





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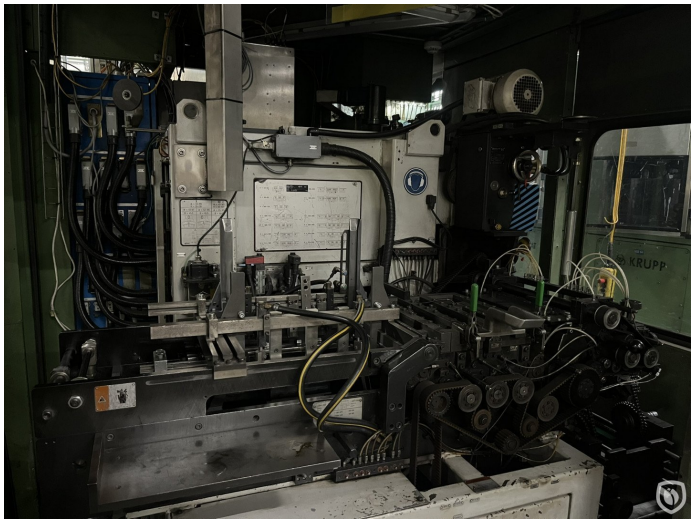

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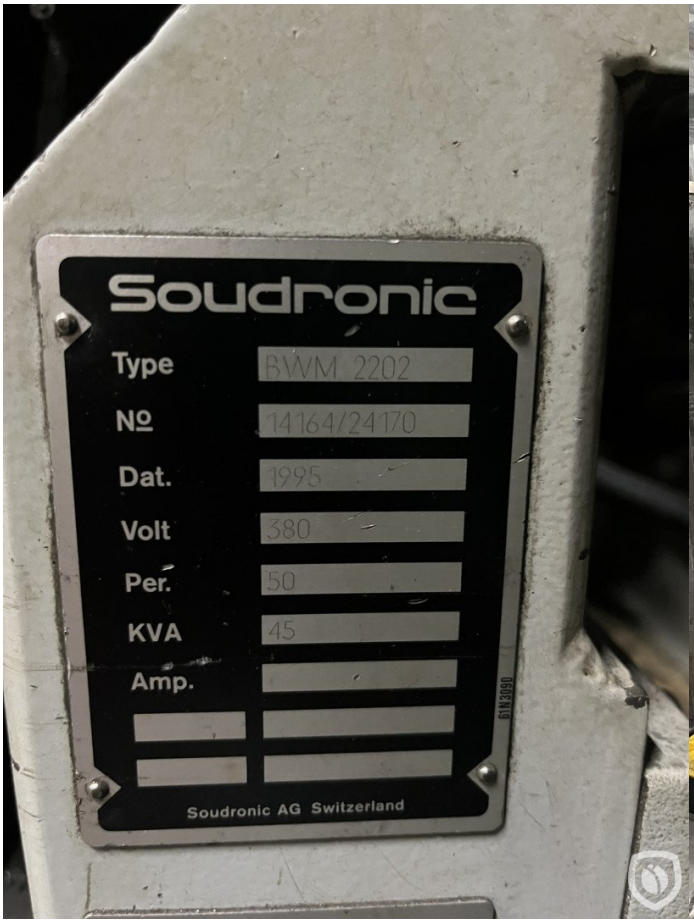
Soudronic
Type BWM 2202
No 14164/24170
Dat. 1995
Volt 380
Per. 50
KVA 45
Amp.
Soudronic AG Switzerland

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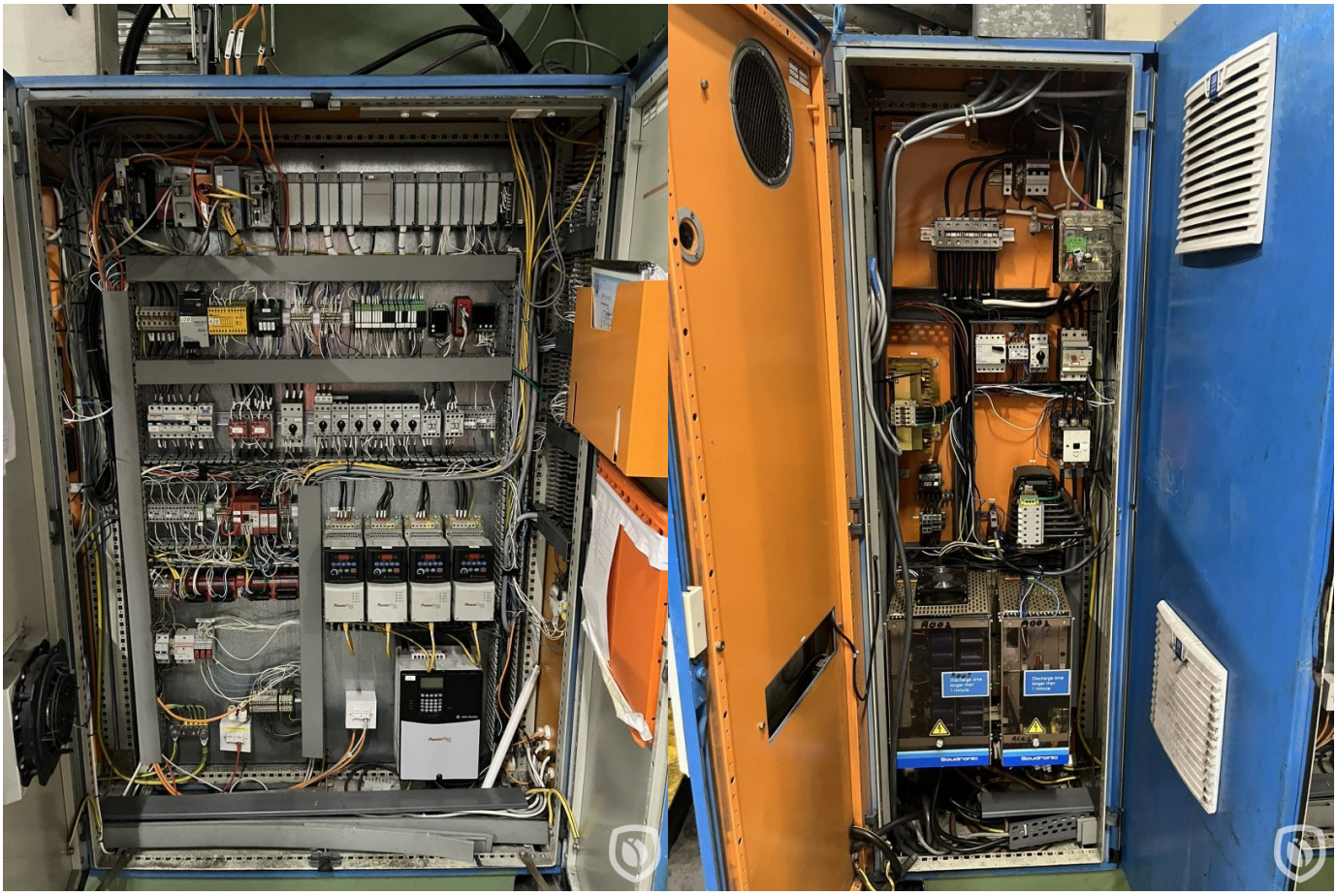

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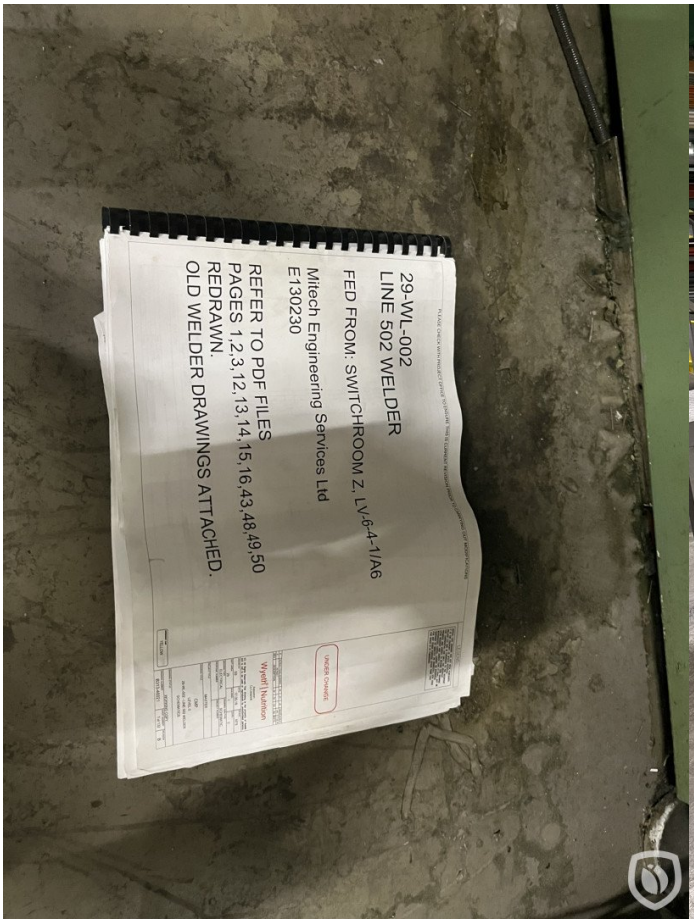
29-WL-002
LINE 502 WELDER
FED FROM: SWITCHROOM Z, LV.6.4-11/A6
Mitech Engineering Services Ltd
E130230
REFER TO PDF FILES
PAGES 1,2,3,12,13,14,15,16,43,48,49,50
REDRAWN.
OLD WELDER DRAWINGS ATTACHED.

R407A

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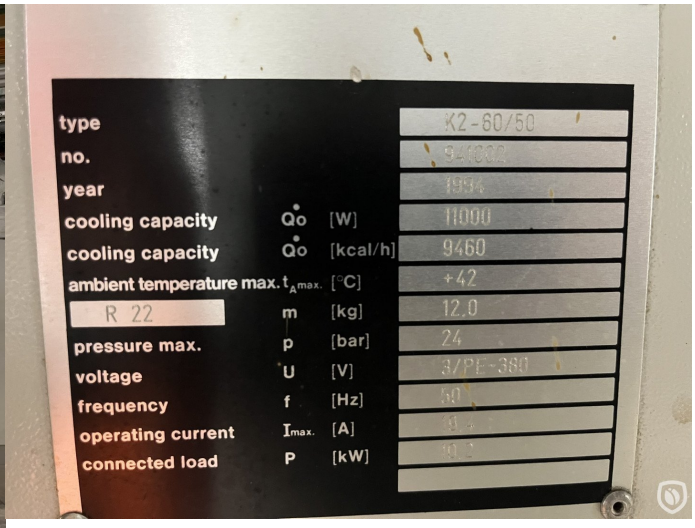
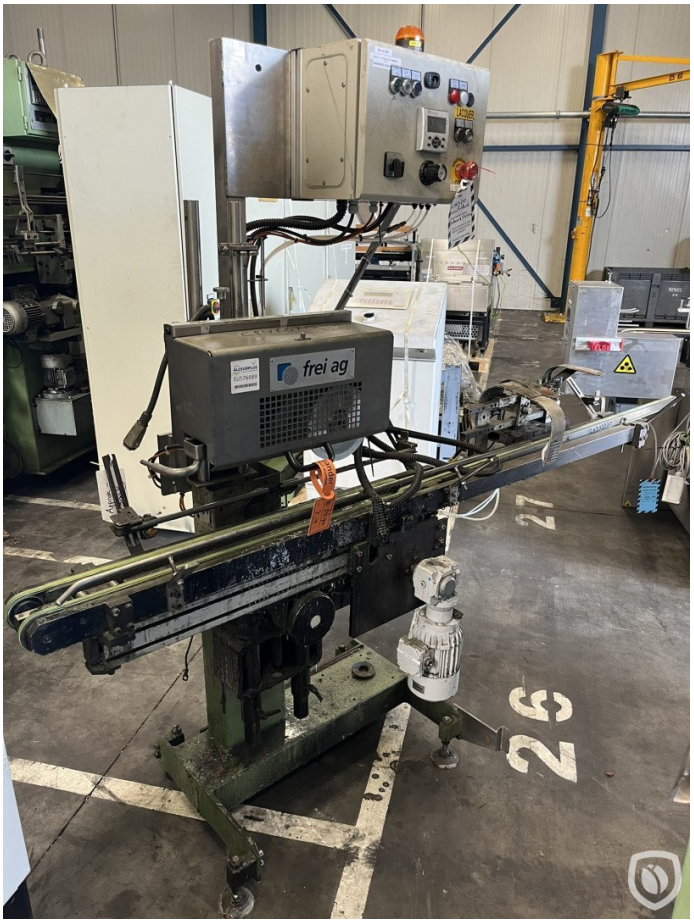

type
K2-60/50
no.
year
1994
cooling capacity Qo [W]
11000
cooling capacity Qo [kcal/h]
9460
ambient temperature max. $t_{Amax.}$ [°C]
+42
R 22
m [kg]
12.0
pressure max. p [bar]
24
voltage U [V]
3/PE-380
frequency f [Hz]
50
operating current $I_{max.}$ [A]
connected load P [kW]


frei ag

Follow us:

frei ag
CH-9303 Wittenbach Switzerland
Maschinentyp
ORC/T
Nummer
85114/200811
Baujahr
1985/2008
Spannung
220V 50HZ
Anschlusswert
0,5KW 4A/T

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